

2



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Parts List				Parts List			
ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
1	1	40190151	Upper Frame Assy - CX1	28	2	50190513	Bolt - M6x22 - Allen drive
2	2	40190250	XC Lower Frame Sub-Assy	29	2	50190514	Bolt - M6x44
3	1	40190400	Back Frame Assy LH	30	2	50190520	Bolt - M6x50
4	1	40190401	Back Frame Assy RH	31	6	50190523	Bolt - M6x57
5	1	40190449	Cargo Bag Frame Assy - SGL	32	2	50190543	Bolt - M8x76 Phillips
6	1	40190626	Upper Seat Frame Sub-Assy SGL	33	2	50190550	Bolt - M8x63 Phillips
7	1	40191348	Handlebar Assy - CX1	34	2	50190556	Bolt - M8x72
8	1	40193039	Suspension Cross Brace Tube Assy SGL	35	2	50190604	Washer - Nylon 6.3mmID, 14mmOD, 1mmT
9	2	40193049	Suspension Plate Assy	36	4	50190631	Washer - 6.5mmID, 16mmOD, 1.5mmT
10	1	40292011	Strap - Wrist Safety Strap	37	4	50190637	Washer - 8.4mmID, 18mmOD, 1.6mmT
11	1	41190814	Support Hoop CX1/CGR1	38	6	50190638	Washer - 8.4mmID, 18.5mmOD, 2mmT
12	1	41190870	Shim - CX Brake Set	39	2	50190708	Nut - M8
13	1	41191276	Cargo Bag Bracket - L	40	18	50190709	Nut - M6 Jam Nut
14	1	41191277	Cargo Bag Bracket - R	41	2	50190710	Nut - M8 Acorn
15	1	41191278	Cargo Bag U-Clip - L	42	2	50191309	Clevis Axle - CX
16	1	41191279	Cargo Bag U-Clip - R	43	1	50192006	Drum Brake Lever
17	1	41191292	Bracket - Frame Support L	44	2	50193070	Miscellaneous - QR M6x62x15
18	1	41191295	Bracket - Frame Support R				
19	1	41191702	Keyhole Axle CX1				
20	2	50101703	Wheel - CX for Drum Brake 06				
21	1	50102001	Brake - LH Drum Brake CX				
22	2	50102002	Steel Axle Adapter CX				
23	1	50102003	Brake - RH drum for CX				
24	1	50102400	Versa Wing - 2.0 L				
25	1	50102401	Versa Wing - 2.0 R				
26	2	50190503	Bolt - M6x22 Phillips				
27	2	50190508	Bolt - M6x37 Phillips				

PART NUMBER 40100003		SHEET 1 OF 5	
REV	ECO NUMBER	DATE	INITIAL
A			



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MATERIAL  
N/A

CONDITION  
N/A

FINISH  
N/A

**UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS ARE IN MILLIMETERS**

PERPENDICULAR SURFACES TO BE SQUARE WITHIN .03  
TOTAL RUNOUT WITHIN .08 ON COMMON DIAMETERS  
ALL DRILLED HOLES TO BE MAX 0.2 mm OVERSIZED

REMOVE SHARP EDGES .15 MAX  
FILLETS R.15 MAX  
ANGLES ±0°30'  
ALL MACHINED SURFACES  
64 MICRO INCHES

TOLERANCE: DECIMAL  
X = ± 1 mm  
X = ± .5 mm  
XX = ± .2 mm

DRAWN  
KMNEDS

DATE  
7/11/11

DESCRIPTION  
CX1 Main Frame Assembly

**chariot**  
carriers inc

PART NUMBER  
40100003

2

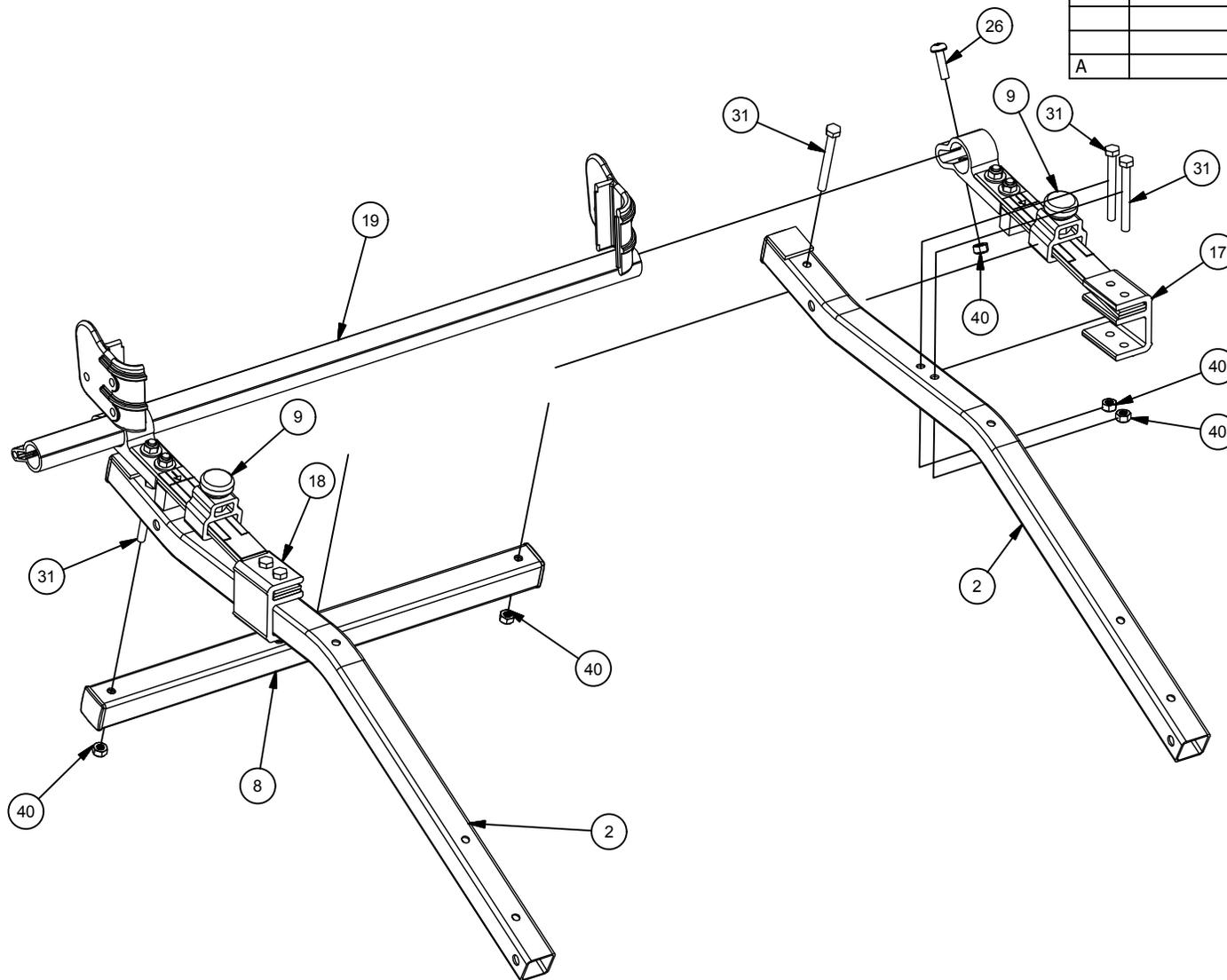


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PART NUMBER 40100003		SHEET 2 OF 5	
REV	ECO NUMBER	DATE	INITIAL
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FILLETS R.15 MAX

ANGLES  $\pm 0^{\circ}30'$

ALL MACHINED SURFACES

64 MICRO INCHES

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X =  $\pm 1$  mm

.X =  $\pm .5$  mm

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DRAWN

KMENDES

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DESCRIPTION

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carriers inc

PART NUMBER

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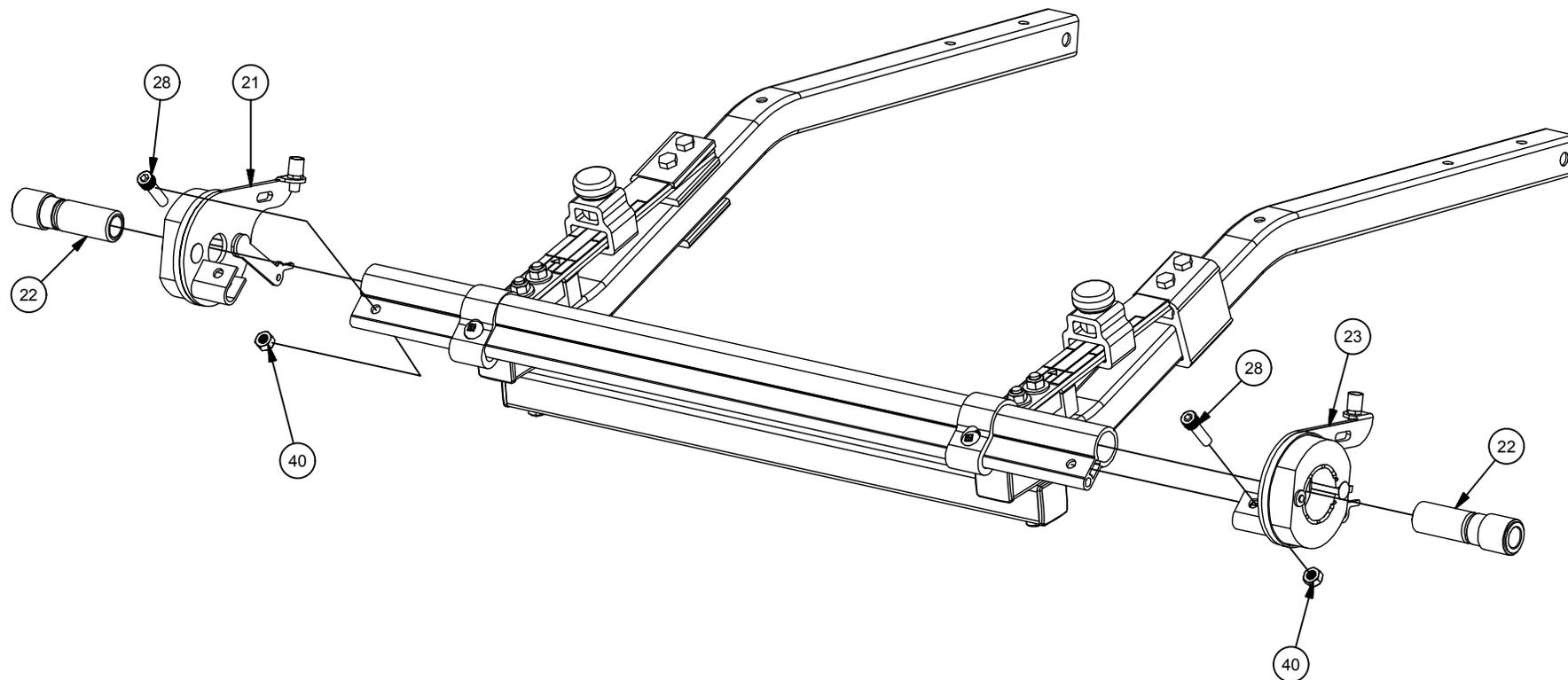
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PART NUMBER 40100003		SHEET 3 OF 5	
REV	ECO NUMBER	DATE	INITIAL
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carriers inc

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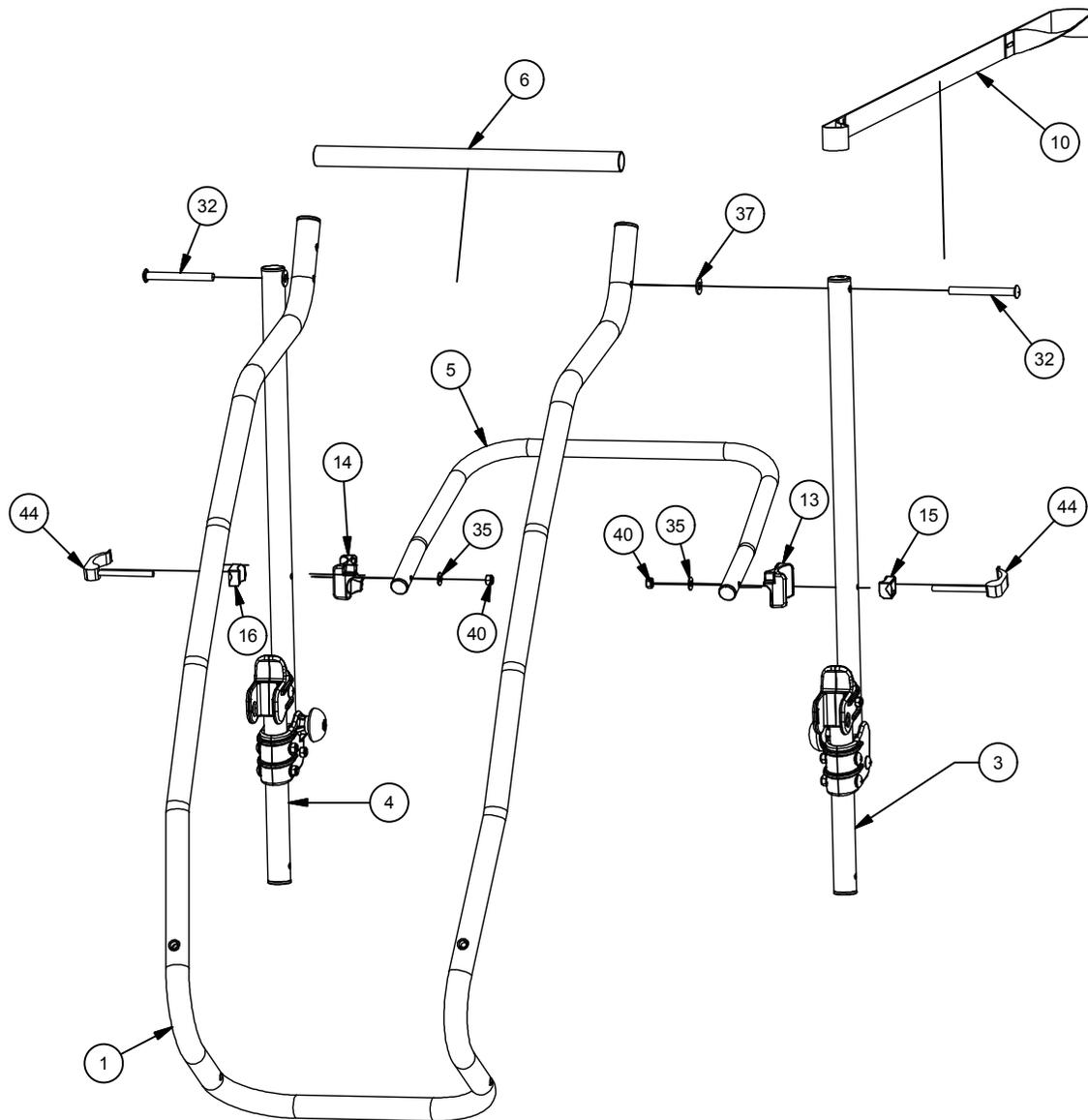
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PART NUMBER <b>40100003</b>		SHEET <b>4 OF 5</b>	
REV	ECO NUMBER	DATE	INITIAL
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DRAWN  
KMEENDES

DATE  
7/11/11



DESCRIPTION  
CX1 Main Frame Assembly

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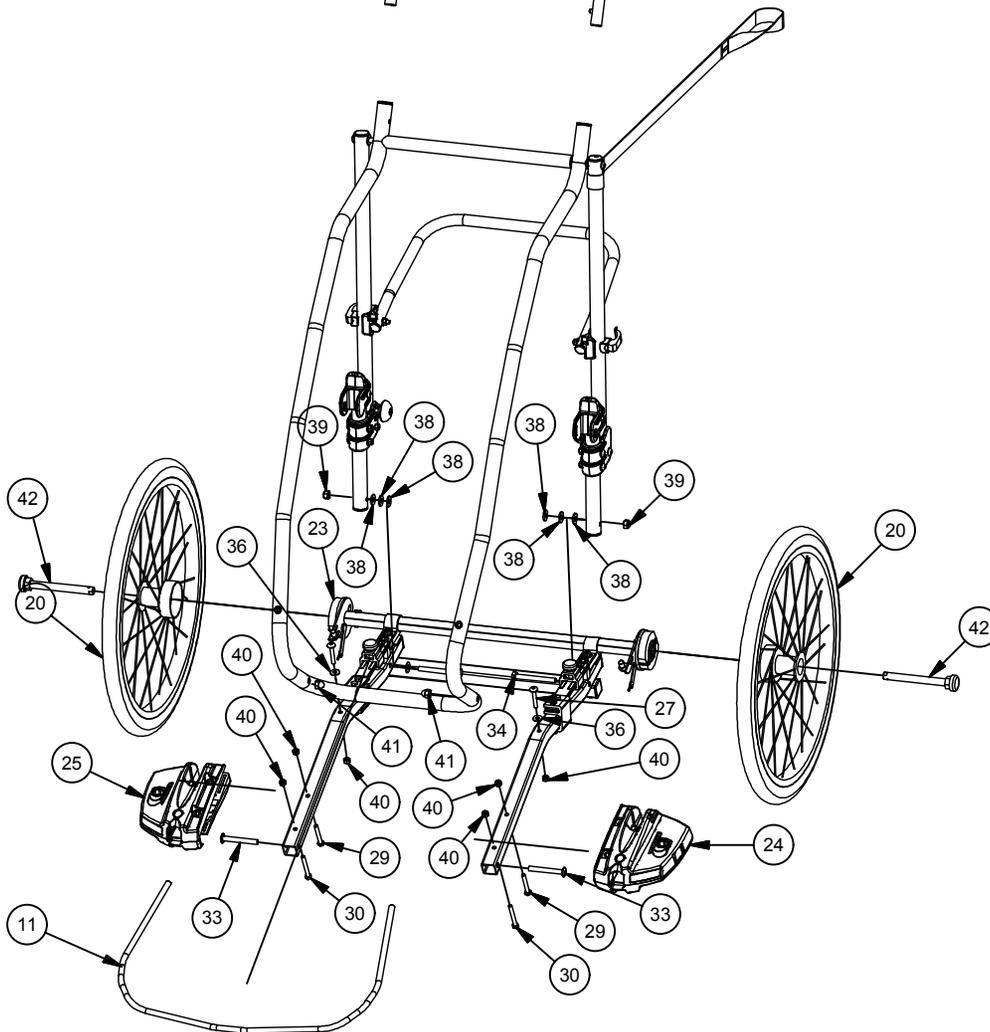
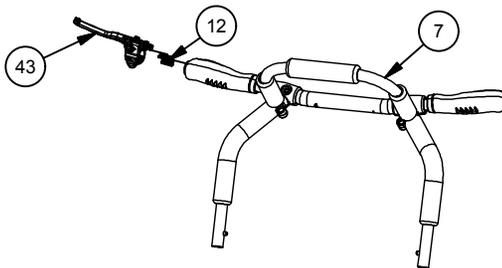


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PART NUMBER <b>40100003</b>		SHEET <b>5 OF 5</b>	
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DRAWN KMEENDES
DATE 7/11/11
DESCRIPTION CX1 Main Frame Assembly



PART NUMBER  
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